

## Disc Service and Replacement Assembly Instructions

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1. Items C thru I are available as a Hardware Pack separately, but are included with replacement rotors.
2. Items D thru G assemble as shown and alternate around the hat with assembled items H and I. There are 4, 5 or 6 assemblies of each type for a total of 8, 10 or 12 alternating around the hat depending of the application.

3. Apply a high temperature thread locking fluid to items G and I, M5 cap screw.

4. Torque cap screw to 5 Ft/Lb (60 In./Lb or 7 NIM) Do not over-tighten.

5. Replace hardware pack each time rotor rings are replaced.

- A. Rotor Ring
- B. Brake Hat
- C. Drive Bushing
- D. Square Washer
- E. Spring Clip

- F. Flat washer (silver)
- G. M5 Cap Screw
- H. Belleville Spring Washer (Dark Grey)
- I. M5 Cap Screw (typ. 2-3mm shorter than G.)

